

Purchase Order Receipt Listing

Wednesday, July 05, 2017 1:36:33 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO36711 Receipt Dates from 7/5/2017 to 7/5/2017 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VU-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
PO36711	4		M7075T6S7.000X2.0 f 00	f	7/6/2017	7/5/2017	18.0000		0.0000	0	\$0.00
USD	No		7075-T6S Sheet 2" f Wide x 7" Thick Plate ml37954	f	18.0000	PLOU01			0.0000	0	
	5		M7075T73B3.000X4. f 000	f	7/6/2017	7/5/2017	4.0000		0.0000	0	\$0.00
	No		7075-T73 Bar 3.0 x 4.0 grain direction along 3" ml37954	f	4.0000	PLOU01			0.0000	0	
Total Received Quantity:											
Total Qty to Inspect (PO U/M): 22.0000											
Total Reject Quantity: 0.0000											
Total Receipt Value: \$0.00											
Total Balance Due Quantity: 0.0000											

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

02/17/17



693-548843-2



Page 1 of 2

Shipment No:3317461

Ship From: A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 27-JUN-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier YRC	BOL No 3317461-2			

Shipment Details	Final Destination Branch - TOR
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Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty
4799529	1	750616.MO	2.0000.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 7 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 13.375")) X 13.375 IN (+ .0310/- .0000 IN (GRAIN TO RUN ALONG 13.375")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	16.00 PCS	16.00 PCS
Purchase Order No 36711	Part Number		Ordered Qty 16.00 PCS		

Details
 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
 ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S
 Email P/s and certs to: clavoie@dartaero.com
 END USER: DART AEROSPACE
 END USE: COMMERCIAL AIRCRAFT PARTS

SP17-75

Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
121146110	KAISER ALUMINUM			16			309.2510

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Date Printed: 27-JUN-2017 12:55:42 PM

INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 2 of 2

any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.			
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.			
Reviewed by Authorized Castle Metals Representative:	<table border="1"> <tr> <td>Date: 6/22/17</td> <td>Name: S. Wilson</td> </tr> </table>	Date: 6/22/17	Name: S. Wilson
Date: 6/22/17	Name: S. Wilson		



8017-7-5

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

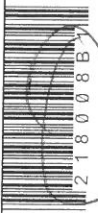
Shipment No:3317461

Ship From: A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 27-JUN-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier YRC	BOL No 3317461-2

Shipment Details	Final Destination Branch - TOR
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Order No	Line No	Item No	Description
4799529	2	752132.MO	4.0000.PL.7075.T7351.ALUMINUM.USI.48.5000.144.5000 CUT LENGTH TO 48.5 IN (GRAIN TO RUN ALONG 3") X 3 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 3") - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12
Purchase Order No 36711	Part Number	Ordered Qty 1.00 PCS	Invoice Qty 1.00 PCS

Details
 ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY
 ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S
 Email P/s and certs to: clavoie@artaero.com
 END USER: DART AEROSPACE
 END USE: COMMERCIAL AIRCRAFT PARTS

Delivery No. 121146110	Mill KAISER ALUMINUM	Heat Number  218008B	Mech Id 1	PCS 1	Width (IN)	Length (IN)	Shipped Qty(LBS) 60.3104
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Date Printed: 27-JUN-2017 12:55:42 PM

INTERORG TRANSFER
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castie & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castie Metals Representative:	

Date: 6/22/17 Name: S. W. H. C.



SP17-7-5

SHIP TO: A M CASTLE METALS 4175 ROYAL DRIVE, SUITE 600 KENNESAW, GA 30144
SOLD TO: AM CASTLE & CO- SOLD TO 1420 KENSINGTON RD SUITE 220 OAK BROOK, IL 60523

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4432064

CUSTOMER PO NUMBER: 391032-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 750616	SHIP RUN/LOAD: 103677/9	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1218516-1	SHIP DATE: 7-SEP-2016	ALLOY: 7075	CLAD: BARE	TEMPER: T651
PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 4338 LB	QUANTITY: 3 PCS EST.	TRUCK B/L #: 2062297	GUAGE: 2.0000 IN (50.8000 MM)	DIAMETER/WIDTH: 48.500 IN (1231.9 MM)
			LENGTH: 144.500 IN (3670.3 MM)	

MHU 2017361: LOT 788740A9: 3 pieces;

Certified Specifications

AMS 4045/RevL
ASTM B 209 Rev14
BSS 7055/RevB
DPS 4.713/RevAK
PS 21211/RevP

AMS-QQ-A-250/12 RevA
ASTM B 594/Rev13
CMMP 025/RevV
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 1512

Lot: 788740A9 Cast 225

Drop 37

Test Results

Ingot 1

Parent Lot: 186914B8

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	82.6 : 82.7 (570 : 570)	73.5 : 73.8 (507 : 509)	12.4 : 13.0

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.16	1.5	0.03	2.4	0.19	5.7	0.03	0.01	0.02	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15403A R 7



Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4432064

TEST NOTES

Metal represented by this test report was 100% Type I
(immersion) ultrasonically tested from one side with 3mm
dead zones top and bottom and meets the Class A and Class B
requirements of all specifications referenced on this test
report. No surface marking of sonic indications is
performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
* All test equipment and measuring devices are calibrated and certified in accordance applicable specifications. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
* was melted in the United States of America or a qualifying country per DFARS 225.972-11a, was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1215 (≤1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65 EU.
* is in compliance with European Chemical Agency, ECHA, REACH regulations, EC No 1907/2006, and Kaiser regularly monitors these regulations for updates.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd Frank Act.
* is free of weld repair.
* meets the reporting requirements of EN10204 Type 3.1.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER

SHIP TO:

A M CASTLE METALS
4175 ROYAL DRIVE, SUITE 600
KENNESAW, GA 30144

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215

Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number

4462322

CUSTOMER PO NUMBER: 419156-1	WORK PACKAGE:	CUSTOMER PART NUMBER: 752132	SHIP RUN/LOAD: 103914/10	GOV'T CONTRACT NUMBER:
KAISER ORDER NO: 1233974-1	SHIP DATE: 6-MAY-2017	ALLOY: 7075	CLAD: BARE	TEMPER: T7351
PRODUCT DESCRIPTION: KaiserSelect Plate	WEIGHT SHIPPED: 5686 LB	QUANTITY: 2 PCS EST.	TRUCK B/L #: 2066716	GAUGE: 4.0000 IN (101 6000 MM)
DIAMETER/WIDTH: 48.500 IN (1231.9 MM)	LENGTH: 144.500 IN (3670 3 MM)			

MHU 2101853: LOT 218008B1: 1 pieces;

MHU 2105324: LOT 217833B3: 1 pieces;

Certified Specifications

AMS 4078/RevJ
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
MMS 159/RevT

AMS-QQ-A-250/12/RevA
ASTM B 594/Rev13
CMMP 025/RevV
GAMPS 9101/RevB/AmdSCN1
PS 21211/RevP

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 4297

Lot: 217833B3 Cast 407

Drop 09

Test Results

Ingot 3

Melted in USA

(ASTM E8/B557)

(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T7351	LT / 2 (Min:Max)	63.1 : 64.0 (435 : 441)	50.1 : 51.4 (345 : 354)	10.5 : 11.5

(ASTM E1004)

(EN 2004-1)

Conductivity %IACS :	42.1 Min	42.2 Max
(MS/M) :	24.4 Min	24.5 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.06	0.14	1.5	0.02	2.6	0.20	5.8	0.03	0.01	0.01	TOT 0.06



KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4462322

mf 17/07/10

Lot: 218008B1 Cast 407 Drop 10

Ingot 4

Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper T7351	Dir / # Tests LT / 2 (Min:Max)	Ultimate KSI (MPA) 63.5 : 64.6 (438 : 445)	Yield KSI (MPA) 51.2 : 51.7 (353 : 356)	Elongation % 10.2 : 10.4
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(ASTM E1004)
(EN 2004-1)

Conductivity %IACS :	41.7 Min	41.9 Max
(MS/M) :	24.2 Min	24.3 Max

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.4	0.03	2.5	0.20	5.7	0.03	0.01	0.02	TOT 0.06

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15413E R 6

TEST NOTES

Metal represented by this test report was 100% Type I
(immersion) ultrasonically tested from one side with 3mm
dead zones top and bottom and meets the Class A and Class B
requirements of all specifications referenced on this test
report. No surface marking of sonic indications is
performed.

CERTIFICATION

Kaiser Aluminum, Trentwood Works, is ISO 9001, AS9100, and ISO 14001 certified, and hereby certifies that all material shipped under this order
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein.
All test equipment and measuring devices are calibrated and certified in accordance with applicable specifications. For material thicknesses outside specification limits, mechanical properties are
as shown herein and chemical composition meets specification requirements. Reported elongation values have been measured as elongation at fracture.
* was melted in the United States of America or a qualifying country per DFARS 225.872 (1)el, was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for
domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1215 (< 1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with European Chemical Agency, ECHA, REACH regulations, (EC) No 1907/2006, and Kaiser regularly monitors those regulations for updates.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd Frank Act.
* is free of weld repair.
* meets the reporting requirements of EN10204, Type 3.1.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in
full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

James Hemenway

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



A.M. Castle & Co.

INTRACOMPANY TRANSFER PROFORMA INVOICE

Vendor (Name and Address)

A.M. Castle & Co. - KENNESAW - CASTLE METALS
A. M. Castle & Co.
SUITE 600
KENNESAW, GA 30144

Date of Direct Shipment
27-JUN-17

Other References (Include Bill of Lading No.)
3317461-2

Tax Registration Number: 36-0879160

Consignee (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS
A. M. Castle & Co. (Canada) Inc.
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Purchaser (Name and Address)

A.M. Castle & Co. - TORONTO - CASTLE METALS
A. M. Castle & Co. (Canada) Inc.
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Tax Registration Number: 13835 3438 RC0001

Transportation

Tax Registration Number: 13835 3438 RC0001
Conditions of Sale and Terms of Payment
1% 10, NET 30

INCO Term:

DDP - MISSISSAUGA, ON, L5N 2K7, CAN

Currency of Settlement
USD

02/17/17
402
YRC

693-548843-2



Item Specs of Commodities

Item	Order-Line-Ship	# Pkgs.	Weight	Heat	Tariff Code	Export License	ECN	ITAR
750616.MO	2.0000.P.L.7075.T651.ALUMINUM.USI.48.5000.144.5000	1	309.25 LBS	788740A9	7606123030	NLR	EAR99	N/A
752132.MO	4.0000.P.L.7075.T7351.ALUMINUM.USI.48.5000.144.5000	1	60.31 LBS	218008B1	7606123030	NLR	EAR99	N/A
	4799529-2-1	1	60.31 LBS	218008B1	US	PCS	\$2.5218	\$152.08

Invoice Package Total

Net	Gross	Invoice Total
369.56	444.56	\$949.97

* Price per UOM and Total Price have been adjusted to include Processing and Handling Charges if applicable.

Originator (Name and Address)
A.M. Castle & Co. - Kennesaw
4175 ROYAL DRIVE
SUITE 600
110670000
KENNESAW, GA 30144UNITED STATES

Signature:

S. COLLIER



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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075 T6 S 7.00X2.00

PO / BATCH NO.: 36711/137954

DATE: 17/07/10

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 2.00

QUANTITY RECEIVED: 18

THICKNESS RECEIVED: 2.03

QUANTITY INSPECTED: 18

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	AMS-DD-A-25012
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	HEAT# 788740A9
CORRECT MATERIAL IDENTIFICATION	(Y) N	M7075 T6 S 7.00X2.00
CORRECT M# ON THE MATERIAL	(Y) N	M137954
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>14</u> <u>9-89</u>		SIGNED OFF BY: _____	
DATE: <u>17/07/10</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

△B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12
OR AMS 4046
OR ASTM B209

OR

△B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

△B SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13
OR AMS 4048 / 4049
OR ASTM B209

△B PART NUMBER: M7075T6S|TTT|X|W|WWW|
|THK| |WIDTH|

△B WHERE "TTT" = THICKNESS (IN INCHES)
AND "W,WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

△B EG. 0.063" THICK SHEET = M7075T6S.063
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500
△B PREFERRED SIZE: .TTT BY 4FT BY 10FT FOR SHEET

RELEASED

2017 JUN 19 47
ECN 17-574

APPROVED

B	ADD. REF. TO "PLATE", T651 TEMPER, AMS 4046, OPTIONAL WIDTH DIM (PART-145)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	DS		
DATE	17.05.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **M7075T6S**

REV. B

SHEET 1 OF 1

SCALE

NTS

COMPANY & REV. BY DART AEROSPACE LTD
THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS
WITHOUT PERMISSION FROM DART AEROSPACE LTD.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075T73B3.00x4.00

PO / BATCH NO.: 36741/137954

DATE: 17/02/10

MATERIAL CERT REC'D: Y

THICKNESS ORDERED: 4.00

QUANTITY RECEIVED: 4

THICKNESS RECEIVED: 3.996

QUANTITY INSPECTED: 4

SHEET SIZE ORDERED: _____

QUANTITY REJECTED: _____

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y	N	AMS-QQ-A-250/12
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	HEAT# 21800831
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	M7075T73B3.00x4.00
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	M137954
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>[Signature]</u>	SIGNED OFF BY: _____
DATE: <u>17/02/10</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. M7075T73B	REV. A SHEET 1 OF 1
DATE 01.06.08		TITLE 7075-T73 BAR	SCALE NTS
A	01.06.08	NEW ISSUE	


PURCHASE MATERIAL: 7075-T73 (OR 7075-T7351/T73510/T73511) BAR
PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS 4124)
OR AMS-QQ-A-250/12 (AMS 4078)

PART NUMBER: M7075T73B | T.TTT | x | WW.WWW | WHERE T.TTT = THICKNESS (IN INCHES)
THICK WIDTH WW.WWW = WIDTH (IN INCHES)
EG. 2.5" x 3.25" BAR = M7075T73B2.500 x 03.250

RELEASED
01.06.15

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017
PO Print Date 6/22/2017

Page Number 1 of 4

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED P/N!

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Customer POID	
	Customer Tax #	10127-2607
Ship To Contact	Terms	Net 30
Ship To Phone	Currency	USD
Ship Via: Yours ppd	FOB	Destination-Collect
Ship Acct:		

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M7075T6S1.000X2.500	7075-T6S Sheet 2.5" Wide x 1" Thick Plate	7/6/2017 Yes 7/6/2017	FN	12.00 f	\$30.42	\$365.04
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							Line Total: \$365.04
2	M7075T6S6.000X0.250	7075-T6S Sheet 0.25" Wide x 6" Thick Plate	7/6/2017 Yes 7/6/2017	FN	24.00 f	\$20.75	\$498.00
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE							Line Total: \$498.00

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 2 of 4

Order From :

VU-MET002

Ship To : DART AEROSPACE LTD

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

3	M7075T6S6.000X1.000	7075-T6S Sheet 1" Wide x 6" Thick Plate	7/6/2017	FN	24.00	\$44.25	\$1,062.00
		Yes	7/6/2017		f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,062.00


4	M7075T6S7.000X2.000	7075-T6S Sheet 2" Wide x 7" Thick Plate	7/6/2017	FN	18.00	\$88.44	\$1,592.00
		Yes	7/6/2017		f		

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$1,592.00

Note:

6/22/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017
PO Print Date 6/22/2017

Page Number 3 of 4

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone		Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	Yours ppd	Currency	USD
Ship Acct:		FOB	Destination-Collect
5	M7075T73B3.000X4.000	7075-T73 Bar 3.0 x 4.0 grain direction along 3"	7/6/2017 4.00 \$101.00 \$404.00
		Yes	f
		7/6/2017	
	MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE NOTE: CUT 16 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"		
			SP17-7-5
		Line Total:	\$404.00
6	M174PH-H1150R1.000	M174PH-H1150R1.000	6/27/2017 12.00 \$21.35 \$256.20
		Yes	f
		6/27/2017	
	MATERIAL: 17-4 PH CONDITION H1150 GRAIN MUST BE ALONG LENGTH OF BAR		
			SP17-6-26
		Line Total:	\$256.20
8	D6104-005P	17-4 SS Roundbar 4.00"Od	7/6/2017 10.00 \$54.20 \$542.00
		Yes	Each
		7/6/2017	
	AS PER DWG D6104 REV. B B162764 MATERIAL: 17-4 PH AS PER AMS 4643 OR AISI 630 SIZE: 4.00" X 5.10" LONG		
			SP17-6-26

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO36711

Purchase Order Date 6/15/2017

PO Print Date 6/22/2017

Page Number 4 of 4

Order From :

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

Line Total: \$542.00

9 71401-45

PROCUREMENT
QUALITY CLAUSES

7/6/2017

1.00

\$0.00

\$0.00

No

7/6/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$4,719.24

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 6/22/2017